

# CUTTING ROD

FOR SPECIAL PURPOSE

## Typical applications

Cutting of carbon steels, cast irons, stainless steels and nonferrous alloys, etc.

## Coating

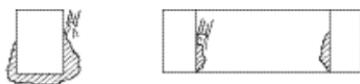
Special type.

## Characteristics on Usage

- ① Designed for high efficiency in cutting of all kinds of steel.
- ② Quiet and stable arc.
- ③ Excellent usability.

## Illustration

- ① Removal of protrusion



- ② Removal of down gate, cross gate, etc.



## Sizes available and recommended currents (AC or DC ⊖)

<b>Dia.</b>	(mm)	3.2	4.0	5.0
<b>Length</b>	(mm)	350	400	400
<b>Amp.</b>	(A)	150~180	230~280	300~400

Approved by