

# GOUGING ROD

## Typical applications

Gouging of carbon steels, cast irons, stainless steels and nonferrous alloys, etc.

## Coating

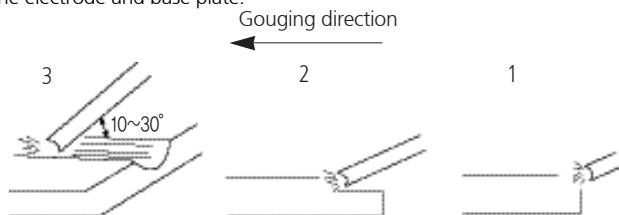
Special type.

## Characteristics on Usage

- ① Designed for high efficiency in gouging of all kinds of steel.
- ② Operated surface is very clean.
- ③ Suitable for rapid removal of unnecessary parts.
- ④ When the electrodes have absorbed moisture, redry the electrode at 70~120°C for 30~60 minutes prior to use.

## Gouging-Hints

In gouging operation worker must maintain 10~30° between the electrode and base plate.



## Sizes available and recommended currents (AC or DC ⊖)

<b>Dia.</b>	(mm)	3.2	4.0	5.0
<b>Length</b>	(mm)	350	350	400
<b>Amp.</b>	(A)	150~180	220~260	270~320

## Approved by