

FOR HARDFACING

JIS YF2A-C-350  
KS YF2A-C-350

# K-350HT

## Typical applications

MAG welding wire with higher hardness for metal-to-metal wear and mild abrasion. Used on transfer rollers and idlers, crane wheels and shafts etc

## Typical chemical composition of all-weld-metal (%)

Shielding Gas	C	Si	Mn	P	S	Cr	Mo
CO <sub>2</sub>	0.12	0.45	1.37	0.016	0.012	1.30	0.20

## Typical mechanical properties of all-weld-metal

Shielding Gas	Typical value			Interpass Temp.(°C)	coment
	HV	HRC	HS		
CO <sub>2</sub>	360	37	50	150	As welded

## Package

Dia.	(mm)	1.2	1.4	1.6
Spool	(kg)	10, 15, 20		