

K-CXA-40HT

JIS YF4A-C-350
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FOR HARDFACING

Typical applications

MAG welding wire for metal-to-metal wearing and underlayer welding of hardsurfacing. It can be used for tractor rollers, trunnions, crane wheels, track rails, idlers, etc

Typical chemical composition of all-weld-metal (%)

Shielding Gas	C	Si	Mn	P	S	Cr	Ni
Ar+2%O ₂	0.05	0.25	0.30	0.016	0.011	12.00	4.20

Typical mechanical properties of all-weld-metal

Shielding Gas	Typical value			Interpass Temp.(°C)	coment
	HV	HRC	HS		
Ar+2%O ₂	370	38	51	150	As welded

Package

와이어경 (mm)	1.2	1.4	1.6
Spool (kg)	10, 15, 20		